

**®Vinnolit S 3250/13**

Suspension copolymer of vinyl chloride and vinyl acetate for thermoplastic processing

**Brief Description**

®Vinnolit S 3250/13 is a free-flowing powder produced by suspension copolymerization of vinyl chloride and vinyl acetate. The product contains about 13 percent vinyl acetate. It is a specialty resin for manufacturing vinyl records and for flooring applications.

(Preliminary) Raw Material Properties	Typical Value*	Unit	Test Method	
			DIN EN ISO	ISO
K-Value	50	-	1628-2	1628-2
Reduced viscosity	60	ml/g	1628-2	1628-2
Vinyl acetat content	13	%	Vinnolit	
Apparent bulk density	0.650	g/ml	60	60
Particle size distribution: Sieve retention R				
retained on 0.063 mm screen	≥ 60	%	4610	4610
retained on 0.250 mm screen	≤ 1	%	4610	4610
Volatile matter	≤ 0.5	%	1269	1269

\* The values given above are **typical** test results which should be used as a guide only. They do not form the whole or part of a specification or guarantee.

## Preliminary Product Information

---

### Processing and Applications

Vinnolit S 3250/13 is mainly used as blend component or main component in rigid PVC formulations.

Blends containing Vinnolit S 3250/13 are used to produce high quality vinyl records and calandered flooring sheets.

The low K-Value and the high acetate content provide a very good flow and processing behaviour.

Due to the high acetate content formulation with S 3250/13 can accept very high filler loads and provide a very good printability.

### Packaging, Delivery and Storage

The product is supplied in 25 kg bags as well as in bulk form.

Vinnolit S 3250/13 should be stored dry and away from direct or indirect sources of heat. Please consult the safety data sheet for information about the safety precautions necessary for transport, storage, blending and processing.

### General Information

Further processing information and recommendations can be obtained from our Technical Service or our local representatives.

---

*The data and recommendations contained in this product information represent the current state of our knowledge and serve as a guide only to our products and their potential applications. Therefore, no warranty of specific properties of the products mentioned herein nor of their suitability or fitness for a particular purpose is implied. The information given in this leaflet should be checked by preliminary trials because of conditions during processing over which we have no control, especially where other companies' raw materials are also used. Patent or other proprietary rights of third parties must be observed. The quality of our products is warranted under the terms of our General Conditions of Sale.*

Ismaning, January 2018

**Vinnolit GmbH & Co. KG**

Carl-Zeiss-Ring 25

85737 Ismaning

Germany

Tel.: +49 89 9 61 03-0

Fax: +49 89 9 61 03-103

[www.vinnolit.com](http://www.vinnolit.com)

A Westlake Company